


ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Raw	Form
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
ISO 2768 General Tolerance	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
TS 12708 Steel Casting	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	
	>20000	9,0	8,0

- 1 Proje
- 2 İmalat Yılı
- 3 Şase Tipi
- 4 Seri No.
- 5 İmalatçı Kodu

Ra 12.5 (✓)

Technical Specifications					
Technical Document No.					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Drawing Updated	22.04.2025	T.ŞABA
Paint/Color		Mod. No	Modification Description	Date	Sign

			EN 10025	S355J2		0,1
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight ( Kg )
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f [x] m[x] H [x] K [x]
	EN 15085-2 Certification Level		CL1 [x] CL2 [x] CL3 [x]	Weld Prod.	ISO 13920	A [x] B [x] E [x] F [x]
				Cast Steel	TS 12708	Lm2 [x] Lr2 [x] Sm2 [x] Sr2 [x]
	Approved	P.FARINA		Scale	 Turkish Railway Vehicles Industry Inc.	
	Checked	M.BORLO		1 : 1		
Date:	serial number plate	EM20.24.03.20048		Sheet: 1/1	Size:A3	Rev:01
	Parts List No:					